



- STEP 1. All parts of the connector are shown.
- STEP 2. Strip the cable inner conductor, dielectric, braid, and jacket as per "RECOMMENDED CABLE STRIPPING DIM'S" in catalog.
- STEP 3. Insert inner conductor into the CONTACT PIN and solder it as shown. Then slide the HEX NUT, WASHER, and GASKET onto cable one by one.
- STEP 4. Place the BRAID HOLDER over braid and push back against cable jacket. Fold back braid wire as shown.
- STEP 5. Insert cable and parts into the MAIN BODY, then screw the HEX NUT until it is tightened.

## RECOMMENDED STRIP LENGTH FOR M5541L

a. 3.0 mm

b. 4.7 mm

C. 10.0 mm

d. 14.7 mm

