ASTALON™ S2000UR

Polycarbonate

Marplex Australia Pty. Ltd.



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Technical Data

Product Description

ASTALON™ S2000UR / S2001UR / S2003UR are the standard medium viscosity (medium melt flow) grades in the ASTALON™ range and are well suited to general purpose injection moulding applications which require a mould release agent (R) and UV stabilisation (U). Offering an exceptional combination of transparency, toughness, heat resistance, flame retardancy and processability, typical applications include automotive taillight housings and safety helmet visors.

Note: [Standard grade = S2000UR] / [FDA approved = S2001UR] / [Steam resistant = S2003UR].

General			
Material Status	Commercial: Active		
Literature ¹	Technical Datasheet (English)		
Search for UL Yellow Card	 Marplex Australia Pty. Ltd. 		
Availability	 Asia Pacific 	 North America 	 South America
Additive	 Mold Release 	 UV Stabilizer 	
Features	Flame RetardantGeneral PurposeGood Processability	Good ToughnessMedium ClarityMedium Flow	Medium Heat Resistance Medium Viscosity
Uses	 Automotive Applications 	 General Purpose 	 Safety Equipment
Processing Method	Injection Molding		

Physical	Nominal Value Unit	Test Method	
Specific Gravity	1.20 g/cm ³	ASTM D792	
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	12 g/10 min	ASTM D1238	
Molding Shrinkage - Flow (3.00 mm)	0.40 to 0.80 %	ASTM D955	
Water Absorption (24 hr)	0.24 %	ASTM D570	
Mechanical	Nominal Value Unit	Test Method	
Tensile Strength ³ (3.20 mm)	64.0 MPa	ASTM D638	
Tensile Elongation ³ (Break, 3.20 mm)	120 %	ASTM D638	
Flexural Modulus ⁴ (6.40 mm)	2350 MPa	ASTM D790	
Flexural Strength ⁴ (6.40 mm)	89.0 MPa	ASTM D790	
Impact	Nominal Value Unit	Test Method	
Notched Izod Impact (3.20 mm)	880 J/m	ASTM D256	
Gardner Impact (3.20 mm)	> 85.0 J	ASTM D3029	
Hardness	Nominal Value Unit	Test Method	
Rockwell Hardness (R-Scale)	123	ASTM D785	
Thermal	Nominal Value Unit	Test Method	
Deflection Temperature Under Load		ASTM D648	
0.45 MPa, Unannealed, 6.40 mm	153 °C		
1.8 MPa, Unannealed, 6.40 mm	138 °C		
CLTE - Flow	0.000060 to 0.000070 cm/cm/°C	ASTM D696	
Electrical	Nominal Value Unit	Test Method	
Volume Resistivity	2.1E+16 ohm·cm	ASTM D257	
Dielectric Constant	2.85	ASTM D150	
Flammability	Nominal Value Unit	Test Method	
Flame Rating (1.60 mm)	V-2	UL 94	
Optical	Nominal Value Unit	Test Method	
Transmittance (Total, 3000 μm)	85.0 %	ASTM D1003	
Injection	Nominal Value Unit		
Drying Temperature	120 to 125 °C	120 to 125 °C	
Drying Time	4.0 to 6.0 hr		
Rear Temperature	245 to 265 °C		

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njection	Nominal Value Unit	
Middle Temperature	260 to 280 °C	
Front Temperature	275 to 295 °C	
Processing (Melt) Temp	270 to 300 °C	
Mold Temperature	60.0 to 110 °C	
Injection Pressure	60.0 to 140 MPa	
Injection Rate	Moderate	
Back Pressure	0.100 to 0.500 MPa	
Screw Speed	40 to 60 rpm	
Clamp Tonnage	4.0 to 8.0 kN/cm ²	

Notes

of 3 Form No. TDS-152400-en

¹ These links provide you with access to supplier literature. We work hard to keep them up to date; however you may find the most current literature from the supplier.

² Typical properties: these are not to be construed as specifications.

³ 20 mm/min

^{4 2.8} mm/min

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Where to Buy

Supplier

Marplex Australia Pty. Ltd.
Noble Park, Victoria Australia
Telephone: 800-627-987
Web: http://www.marplex.com.au/

Distributor

Please contact the supplier to find a distributor for ASTALON™ S2000UR

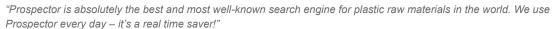


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- Birgit Elvardt Bader, Production Manager, Micotron

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- Kevin Chase, Owner & President, Chase Plastics



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